

Shale

SPECIFICATION

Material

Porcelain stoneware. Classified in GROUP BIa UGL con $E_V \le 0.5\%$. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



COLOR	SIZES & SURFACES	THICKNESS
Moon V3	Mega Matte Rectified (6 mm) 120x280 (47 ^{1/4} "x110 ^{1/4} ")	
Sand V3	<u>Matte Rectified (9 mm)</u> 80x160 (31 ^{1/2} "x63") . 120x120 (47 ^{1/4} "x47 ^{1/4} ") . 60x120 (23 ^{1/2} "x47 ^{1/4} ") . 80x80 (31 ^{1/2} "x31 ^{1/2} ")	
Taupe V3	60x60 (23 ^{1/2} "x23 ^{1/2} ") . 30x60 (11 ^{7/8} "x23 ^{1/2} ") 15x60 (6"x23 ^{1/2} ") . 10x30 (4"x11 ^{7/8} ") Ribbed Rectified (9 mm)	6 mm 9 mm 20 mm
Greige V3 60x120 (231/2"x Antisl	60x120 (23 ^{1/2} "x47 ^{1/4} ") . 30x60 (11 ⁷⁷⁸ "x23 ^{1/2} ") <u>Antislip Rectified (9 mm)</u>	
Ash V3	60x120 (23 ^{1/2} "x47 ^{1/4} ") <u>Antislip Not Rectified (9 mm)</u> 30x60 (11 ^{1/8} "x23 ^{1/2} ")	
Dark V3	Open Antislip Rectified (20 mm) 60x120 (23 ^{1/2} "x47 ^{1/4} ") . 60x60 (23 ^{1/2} "x23 ^{1/2} ")	

Process certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

Green building certified environmental sustainability

The tiles in the Shale collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size	
Finishes	
Color	Туре



























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SPECIFICATION

















TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP Bla UGL CON Ev $\leq 0.5\%$

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
	Sizes	EN ISO 10545-2		7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified
			Length and width	±0.9	±0.6 ±2.0	±0.2 %
			Thickness	±0.5	±5.0 ±0.5	±5 %
			Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min.	
0	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%
11	Modulus of rupture	— EN ISO 10545-4	Valore medio 35 N/mm² min.			45 N/mm²
	Breakage resistence		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2500 N (9 mm)
	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
←	Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
攀	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
	Friction coefficient (slipperiness)	DIN 51130				Declared value
		DIN 51097				Declared value
		B.C.R.A D.M.236/ 89	If needed			> 0,40 Dry / > 0,40 Wet
		ANSI A326.3				≥ 0,42 Wet



